



## POLY-COAT Putty 3400

### **Description:**

**POLY-COAT Putty 3400** is a water-borne high grade quality heavy bodied latex blockfiller. Designed to fill voids and reduce irregularities on almost all masonry surfaces. based on acrylic resins and special additives.

### **Area of Use:**

**POLY-COAT Putty 3400** is designed to be used on block concrete, cinder block, pumice block and other types of masnry, where an attractive smooth surface is desired.

### **Technical Data:**

Specific Gravity	: 1, 8 ± 0, 02.	Thinning	: N.A.
Viscosity	: 150 gm/cm.	Wash ability	: N.A.
Solid by volume	: 53,4 ± 0, 05%	Mode of application	: Trowel, Spatula knife or spray.
Colors	: White.	Drying for touching	: 30 min @ 25 °C & 50% R.H. (500 microns).
Finish	: Smooth & Matt.	Drying for recoating	: 2 hours @ 25 °C & 50% R.H. (500 microns).
Coverage	: 2,25 m <sup>2</sup> /Kg @ 250 microns wft.	Cleaning of tools	: Clean water.
pH	: 8, 5 – 9.0.	Storage	: 2 years from date of production.
Flash Point	: Not Flammable.		

### **Surfaces Preparation:**

The substrate to be painted should be suitably dry, clean, free from loose material, dust, grease, oil and any other contamination. Treat any areas affected by mould, lichens, algae and moss with fungicidal solution. Confirm that the correct surface preparation and pre-treatment is carried out.

### **Internal Surfaces:**

- Stir thoroughly before use. Thin SI-TONE Binder Sealer 1800 with clean water up to 30% for friable or chalky surfaces to achieve a deeper penetration possible, 20% for firm surfaces.
- Apply one or two full layer, or patch imperfection and wall irregularity with **Poly-Coat Putty 3400**.
- Touchup with SI-TONE Primer Sealer 1810 All areas repaired with putty prior to application of topcoats.
- Apply two coats of conventional solvent or water-based architectural finish.

### **External Surfaces:**

- Please call our sales department for technical advice.

### **Packing:**

Available in 20 Kg./ drum.

### **General Information:**

- Store in a cool, dry and ventilated place. Keep container closed when not in use.
- Under normal and frost free conditions this product will remain usable for up to two years if stored correctly and unopened.
- Ensure good ventilation and use mask and safety gloves while applying.
- Do not apply when there is a risk of rain, air or substrate temperatures are likely to fall below 8 °C or when the relative humidity is above 80% during application or the drying period.

### **Health and Safety:**

- When preparing all surfaces avoid the inhalation of dust.
- In case of eye contact, flush with plenty of water and consult a doctor. If swallowed seek medical attention immediately.
- Keep away from food, children and animals.
- Do not empty into sewer, watercourses or access routes to septic tanks.

Due to standards and specification evolution, the company reserves the right to change the given data without prior notification.

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